



NOTES:

1. RADIUS OF SCALLOPS ARE  $R=25$  UNLESS OTHERWISE SPECIFIED
2. COMPLETE THE FRAME WITH BRACKETS AND SUPPORTS FOR MECHANICAL AND ELECTRICAL ACCESSORIES

- ### 3. WATERTIGHT BEAM: EXECUTE TIGHTNESS TEST.

4. FOR NON DESTRUCTIVE INSPECTIONS REFER TO DWG. 12834-0550  
REFER TO TECHNICAL SPECIFICATIONS ISSUED BY OMG QUALITY CONTROL DEPARTMENT

- ## 5. FOR BUILDING, QUALITY CONTROLS, DIMENSIONAL AND GEOMETRICAL TOLERANCES

- REFER TO TECHNICAL S  
REQUIREMENT 00 20000

- 6 EXCEPT WHERE OTHERWISE INDICATED WEIGHS MUST BE 1 A=0.7\*MIN THICK

- WHERE IS NOT POSSIBLE

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- ## 7. WELD SYMBOLS IN ACCORDANCE TO AWS STANDARD

8. FAYING SURFACES OF HIGH STRENGTH BOLTS JOINTS SHALL BE SANDBLAST CLEANED (WITHOUT OIL PAINT MILL SCALES) AND SHALL RECEIVE ONE COAT

- OF INORGANIC ZINC (E.G. CARBOZINC 11) AT 20 TO 30 MICRON DEPTH

[illegible]